

It is only too easy to focus on designing spaces that are geared towards maximising productivity; yet it is equally essential to consider at an early stage the needs of the people who drive that productivity and provision of support services to assist your entire business. From the basic fabric and maintenance of your facility, and security and safety issues, to the less evident productivity-boosting measures such as the refurbishment of rest areas or the provision of quality catering and hygienic workspaces, we are well versed in applying high quality solutions that will improve your performance







area. To compliment this there are general laboratory areas, propulsion laboratories, flight assembly areas, a mission control area for control and monitoring of orbiting satellites and control bridge areas which overlook the production bays, various meeting rooms and welfare facilities. The majority of the satellite production and lab areas are built to clean room ISO8 standard



following: supply and extract air distribution systems to the clean rooms and general areas, LTHW heating system, CHW cooling system, air conditioning to mission control and comms rooms, compressed air system, nitrogen distribution system, domestic hot, cold and waste pipework system, HV power installation, LV power and sub-main installation, general power, lighting, data installation, fire alarm system to name a few



UNIVERSITY OF SURREY, NEW TECHNOLOGY CENTRE



BRITISH AMERICAN TOBACCO - PROJECT HORIZON, SOUTHAMPTON Project Value: £13,000,000



Following 12 months of open book negotiations, we were awarded the project for Project Horizon with British American Tobacco. The projects consisted of the removal of existing services from Building 17 and the installation of new mechanical and electrical services to offices, restaurant, gym and production areas; the upgrading of services within Building 18; provision of services to new laboratory areas and an upgrading of services within Building 27. The overall value for Project Horizon (Phases 1, 2 and 3) was £13 million





and electrical services to offices, restaurant, gym and production areas. 40 weeks contract duration







consisted of the upgrading of services within Building 18; provision of services to new laboratory areas and an upgrading of services within Building 27. All works carried out within occupied facilities, maintaining 'business as usual' at all times over an 86-week programme period













Phase 3 of the works at BAT consisted of the auditorium, development studio, pallet store and 18/27 reception. The auditorium has approximately 300 seats. This is served by an air handling unit located on the roof with a system of ductwork to provide conditioned air to maintain 22°C within the space. The air enters the room via floor diffusers located under the seats with additional air being supplied by 2no low velocity supply units. Acoustic treatment has been provided to achieve 25nr BRITISH AMERICAN TOBACCO - PROJECT HORIZON, PHASE 3 Project Value: £951,655 over 30 weeks



BRITISH AMERICAN TOBACCO – BUILDING 17 DATA CENTRE

Project Value: £502,000



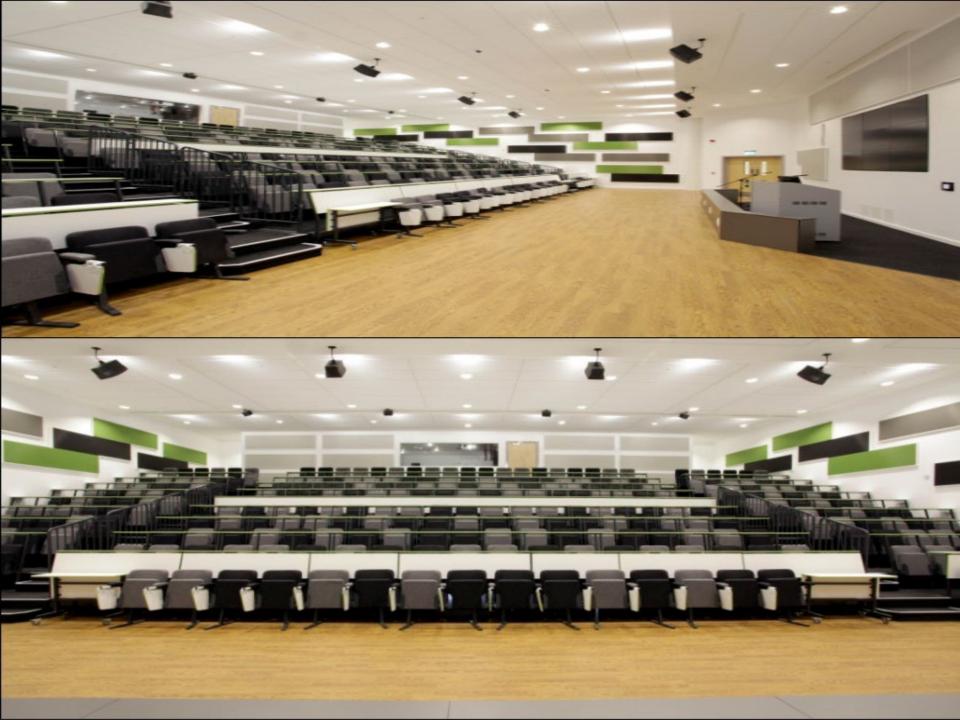








We installed a new chiller on the roof which is linked via a pump to the new Data Centre, where it will be passed through the HACs. HACs are data cabinets which are fed directly through the frame of the unit with chilled water, therefore cooling the units rather than cooling the surrounding air. We installed new power supplies to the Data Centre via a generator backed UPS system. The system will auto changeover in the event of power loss





New build state of the art technology centre, wind turbine manufacturing facility, located on the River Medina, Isle of Wight. 12,000m2 steel frame purpose-built manufacturing area, with 1,200m2 office complex constructed on green field site. The internal areas consist of blade mould and finishing shop, blade tip shop, machine workshop, wood shop and foam shop. Full welfare facilities with two storey office complex, all to manufacture multiple length blades up to 70m long. The factor is complemented with an internal RANDD testing facility workshop.

We provided the complete mechanical services including the design and installation of the following: displacement supply and extract air ventilation and general air ventilation to the factory and non-process areas, vacuum, resin and compressed air system for their processes. Dedicated dust extraction to central plant, wood shop dust extraction to central plant, industrial gas and process water and wash downs, LTHW heating and CHW cooling system, refrigerant, air conditioning, domestic hot and cold-water system, waste systems and building energy management system





New food processing facility for the airline industry, constructed within an existing operational site. A fast-track new build extension for Do and Co Ltd. We had previously executed two similar projects for Gate Gourmet and were selected as their services partner for this new facility.

The works included cold room cooling systems, process cooling water for production, gas and compressed air services. Particular attention and co-ordination was required with the location of plant due to constraints of available space. Upon completion of Unit 3, the second floor of Unit 2 was stripped and refurbished to provide a new production line linked with Unit 3. The refurbishment included new coldrooms, process cooling to an AHU, gas supplies and extract hoods, eight fans along with modifications of existing kitchen preparation areas and fire suppression systems to cooking ranges











The scope of works included the replacement of multi-split air conditioning systems in Bridge Rooms and the replacement of Computer Room air conditioning systems in Disaster Recovery Data Centres. The project evolved around a R22 refrigerant replacement programme and developed into a general upgrade regime in order to maintain systems resilience and deliver operational cost savings. Equipment from Mitsubishi's unique replacement technologies power inverter heat pump range was utilised in order to retain refrigerant pipework, thus reducing overall costs and disturbance. Because of the nature of the business, we precisely programmed works so as not to cause detriment to business continuity



An existing two storey office, research and development and distribution facilities building located in Hedge End Southampton. The project involved the refurbishment of part of the building; upgrading existing services and the installation of additional services, with the fit out of an already built two storey extension including all new services with separate circuits from the existing and to be upgraded mechanical plantroom and main electrical switchroom



services throughout the building included the Mechanical Services - Heating, chilled water, domestic hot and cold-water services, cold water mains, gas services, VRV air conditioning, close control cooling, supply and extract ventilation, dedicated extract systems, toilet ventilation, leak detection systems and building management controls system. Electrical Services - Small power, mechanical services power, switchroom upgrades, lighting, lighting control and data cabling installation



Phase Two new build extension of approximately 1,300m2, providing an extension to the contact lenses cleanroom production area. Works included chilled, heating, ventilation and domestic services with all new air handling plant above the ceiling, suspended from the existing roof structure



mechanical and associated electrical services including hepa filtration, stringent, pressure and temperature control amounting to certification to Class 100,000. The clean room was constructed within an existing facility providing some 350m2 of clean room space



This pre-designed mechanical services project in Fareham, Hampshire was a new build manufacturing facility on a green field site. Our involvement was at pre-design stage with the Consultant right through to securing the maintenance contract upon completion. The project was a mixture of process plant, chilled water and DX air conditioning



The design and build of mechanical and electrical services for two new light commercial industrial units with air-conditioned office accommodation. The project is part of the continued development of the Stockley Close site by SEGRO



EUROPEAN CENTRE FOR MEDIUM RANGE WEATHER FORECASTS, READING Project Value: £923,833



The European Centre for medium weather forecasts operates a large multivendor computing environment which uses chilled water to cool the computing equipment 24/7/365. The project comprised of the installation of a steel platform, energy efficient dry coolers, 2 no. PHE/pump packaged plantrooms, controls, pipework and electrics. Following commissioning the new equipment provides 'free-cooling' for approximately 70% of the year



Extension of an existing building to accommodate a train driver's simulator building and classrooms for Network Rail. The building services installation comprised of LPHW heating services, air conditioning services, mechanical supply and extract ventilation, installation of sanitaryware, plumbing services, hot water distribution systems, water mains, public health services, BMS controls and wiring, lighting and power services, emergency lighting, mains power distribution, fire alarm services, lightning protection and data installation



Scientific facility which supports groundbreaking research into physical and environmental services. Our works within this building consisted of fitting out two new experimental hatches. The mechanical services installation included process plant and ventilation to clean room and experimental hatch. Particular care and coordination was required as existing hazardous plant had to be incorporated into our experimental hatch.





This is a new build extension onto the existing meat processing factory. Randall Parker Foods prepare meat at their factory at Tillydown, near Andover for refrigerated distribution to the retail trade for resale. The new build comprises of new meat process areas, administration and welfare areas, and are served by mechanical, electrical and public health services to support the new areas, steam and compressed air to support new and existing buildings from free issue plant, special clean room and cold area grade mechanical and electrical installations and refrigeration

